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IMPORTANT: This is a supplement to your owner's manual. This information should remain with your owner's manual at all times. Starting the Engine The engine can only be started with the transmission in neutral. Turn the key to "on" and ensure the stop switch is in the run position. The neutral indicator light should be on. If it is not, shift the foot ...

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The Polaris Xpedition 425 was designed with the capability and strength for hard work and demanding trail riding. Although this model was manufactured back in the early 2000s, many of these quads are still going strong helping their owners out in the fields and during hunting adventures.

## *Polaris Xpedition 425 Parts | Exhaust, Engine, Body ...*

Description: The recalled ATVs are the 2000, 2001 and 2002 model year "Xpedition 425" with 5-speed manual transmissions. The ATVs are either red or a tan metallic, and have "Xpedition 425" and "Polaris" written

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on both sides of the bodywork. On the left-hand side of the ATV on the clutch cover, near the footrest, appear the words "5-Speed".

*CPSC, Polaris Industries Inc.*

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